

Date: Wednesday, 13/02/2008 11:43:00 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACER  
 Job Number : 37398  
 Estimate Number : 13179  
 P.O. Number :  
 This Issue : 13/02/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : MACHINED PARTS  
 Previous Run :  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:A New Issue 08-02-13 DD verified by:

Part Number : D36641  
 Drawing Number : D3664 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material :  
 Due Date : 15/02/2008 Qty: 49 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDLRLNR1000 Delrin Round Bar 1"



Comment: Qty.: 0.0087 f(s)/Unit Total: 0.0525 f(s) .4263

Delrin round bar 1.00"

Material: (MDelrinR1000)

Batch: M100740

08.02.20. (49)

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA724 & DWG D3664

FOLIO REV: A

DWG REV: A

2-DEBURR AS REQUIRED

08.02.21. 49

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

08.02.21 49

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/02/21 49

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: S2115

w/037396 08/02/22 (49)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: 10 Date: 28/07/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 37398

Part Number: D36641

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2008/02/22 (49)

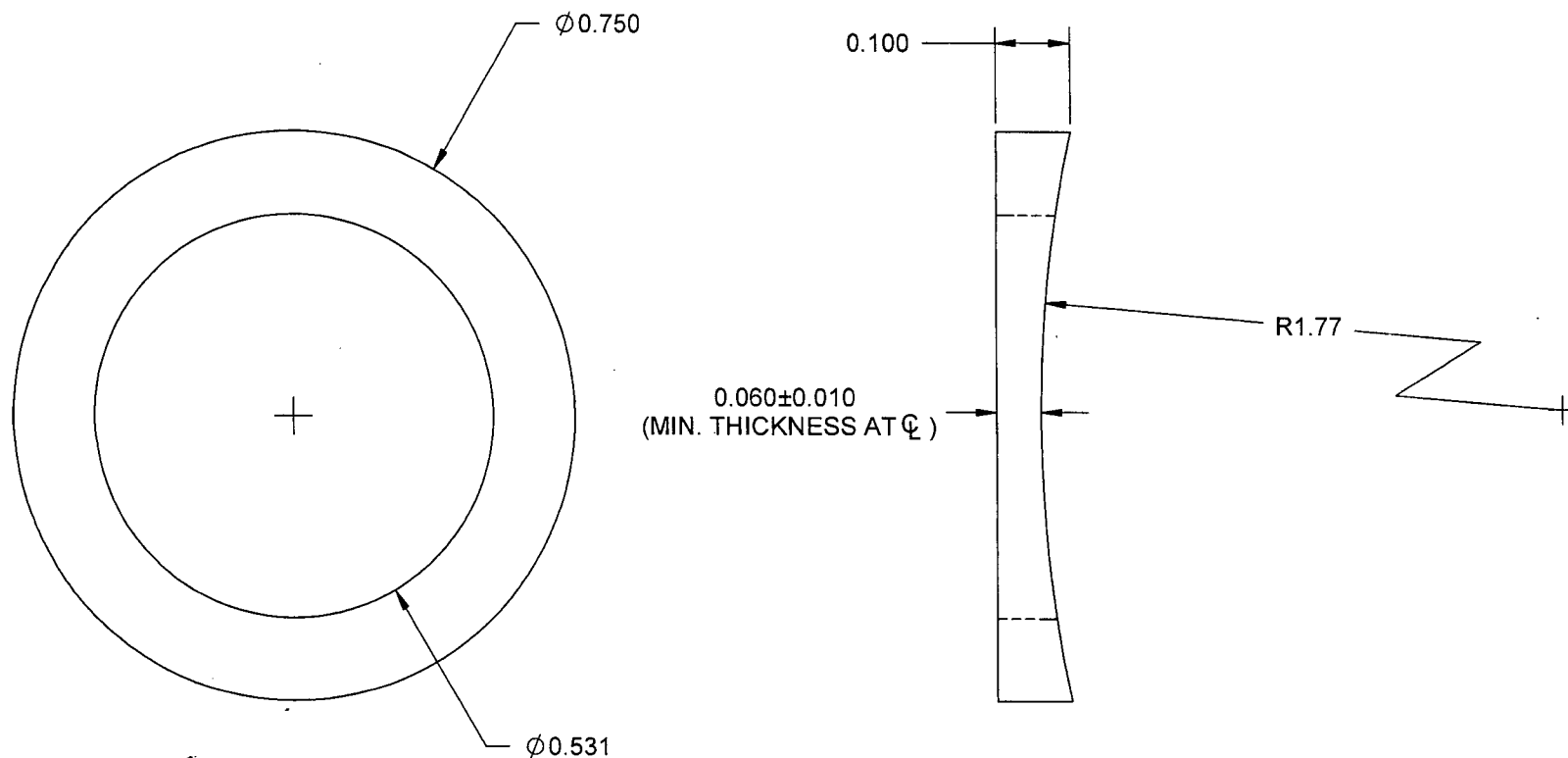
Job Completion



mi 2008/2/22

(49)

U



# **D3664-1 SPACER**

RELEASED  
07.11.22

## NOTES:

- 1) MATERIAL: DELRIN (REF. DART SPEC. M-DELRIN-RX.XXX)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

A	NEW ISSUE	PH	07.04.20
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>PH</i>	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	<i>PH</i>		
CHECKED	<i>PH</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>PH</i>	<b>D3664</b>	SHEET 1 OF 1
APPROVED	<i>PH</i>	TITLE	SCALE
DE APPR.	<i>PH</i>	<b>SPACER</b>	4:1
DATE	<b>07.04.20</b>	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



**CERTIFICATE OF COMPLIANCE**

M106740

SOLD TO: DART AEROSPACE LTD

DATE: JANUARY 7<sup>th</sup>, 2008

YOUR PURCHASE ORDER: PO00005372

OUR SHIPPER NO: O80528

SABIC POLYMERSHAPES LINE ITEM # 001

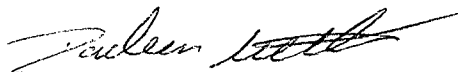
QUANTITY: 48 FEET

DESCRIPTION: ACETRON GP ROD - BLACK .750 DIA.

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 6100

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE



DARLEEN MELKERT  
INSIDE SALES REPRESENTATIVE